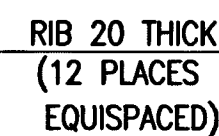
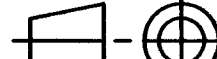






PROTO

1. PROOF MACHINED DRAWING NO. : 991 AX 31162
2. MACHINED COMPONENT DRAWING NO. : 991 AX 31008
3. CLASSIFICATION, QUALITY REQUIREMENT
AND SUPPLY CONDITIONS AS PER : QY1018-C, CLASS B;
FULL AREA TO BE RADIOGRAPHED
4. SURFACE QUALITY AS PER : QY1024-C, GRADE 'A'
5. RUST PREVENTIVE COATING AS PER : PR1029-B, CLAUSE '2.3.1'
6. MANUFACTURING PROCESS : MACHINE MOULD
7. DRAFT ANGLE : 2° MAX
8. UNSPECIFIED TOLERANCES : CLASS '1', IS:4897
9. UNSPECIFIED RADI : FILLETS=R10, CORNERS=R5.
10. DO NOT SCALE THE DRAWING
11. PHANTOM LINES INDICATES SURFACE AFTER MACHINING.
12. EMBOSS/PUNCH VENDOR CODE, HEAT NO. & PART NO. OF
SUITABLE SIZE AT "*" MARKED AREA
13. MATERIAL: 1S:1030 GR. 23-45 (C1103-99)



NEXT ASSY.						DESIGN REF.	
				PRODUCT FRONT AXLE - REAR DUMPER		-	
				USED ON	QTY	MATL.	SEE NOTE
				BH150E	02		
						H.T.	NORMALISE
						S.T.	
9910204001 <i>A</i> <i>RER</i> <i>SS</i> <i>B</i>							
AMEND. NO.		SIGNATURE		DATE			
DRA/ECN	NAME		TITLE		WT. in kg		SCALE
APPROVED	V. SEKAR		WHEEL HUB (CASTING)		1790 (Approx.)		1:2.5
REVIEWED	R.S.D.KUMAR		2011/04/21		SHEET NO.		1
CHECKED	SINGARAWELAN		2011/04/21		NO. OF SHEETS		1
DRAWN	PREM DINAKAR		2011/04/21		BEML LIMITED DRG. NO.		991 AX 31012 
STDs.	T.V. SUDHAKAR		2011/04/21				
						KGF	